

Date: Tuesday, 19/08/2008 4:06:10 PM
 User: Julie Lecocq

Process Sheet

| | |
|--|---------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : HAND ARM |
| Job Number : 41479 | |
| Estimate Number : 12057 | |
| P.O. Number : | Part Number : PB6743001127 |
| This Issue : 19/08/2008 S.O. No. : | Drawing Number : B6743001 PAGE35 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : MACHINED PARTS | Drawing Revision : B1 |
| Previous Run : 40018 | Material : |
| Written By : | Due Date : 18/09/2008 Qty: 1 Um: Each |
| Checked & Approved By : <u>0008.820</u> | |
| Comment : Est. A 05.07.20 New issue KJ/JLM | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|------------------|-----------------------------|
| 1.0 | M6061T6T1000W188 | 6061T6 RD TUBE 1.00 X .188W |
|-----|------------------|-----------------------------|



Comment: Qty.: 0.5513 f(s)/Unit Total: 3.3075 f(s)

6061T6 TUBE 1.00 X .188W

Material: 6061-T6 tubing 1.00" x 0.187" wall (QQ-A-200/8 or QQ-A-225/8)

(M6061T6T1.00W.188)

Identify for B67-43001-127

Batch: M104480

| | | |
|-----|----------|--------------------------|
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL |
|-----|----------|--------------------------|



Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg B67-43001

Deburr

Dwg Rev: _____

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|---------------|------------------------------|
| 4.0 | MILLING CONV. | CONVENTIONAL MILLING MACHINE |
|-----|---------------|------------------------------|



Comment: CONVENTIONAL MILLING MACHINE

Mill as per Dwg B67-43001

Deburr

| | | |
|-----|-----|--|
| 5.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

L71A issue P10 7127 metric C208/09/11

L71B. read & inspect attached C4C C208/09/11

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---------|------|---|--------------------------------|---|-----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 8/11/20 | 30 | wrong mat sent to metec. should be 0.875" x .125" wall. - 26 wrong mat. on seq #1.2 was missed by inspection | JE 08/11/25 | - turn down on lathe to a dia of 0.875" | DJP 08/11/28 | S 08/11/28 | JE 08/11/25 | S 08/11/20 |
| | | | | | | | | |
| | | | | | | | | |

RE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:10 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HAND ARM

Job Number: 41479

Part Number: PB6743001127

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

N/A 08.10.06

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 128

DS 08/10/06 (X6)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



08.10.06

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

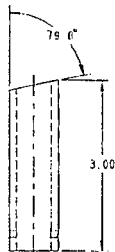
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

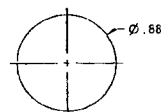
NOTE: Date & initial all entries

RELEASED
06.01.70



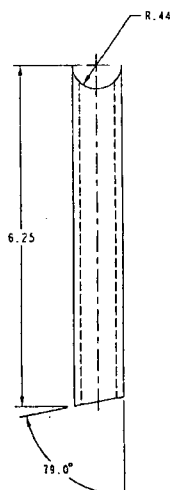
① -157 TUBE

MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000



② -131 TUBE END CAP

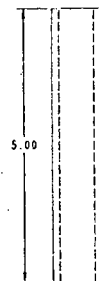
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 2.000



① -127 HANDLE ARM

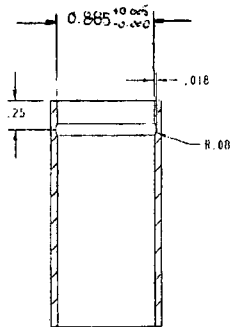
MATL: .875 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000

#41479



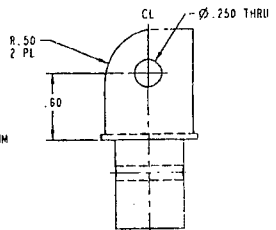
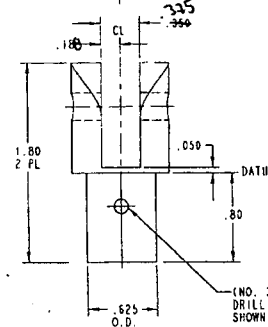
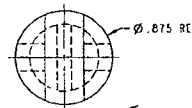
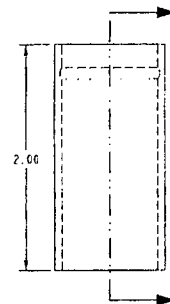
① -129 TUBE HANDLE

MATL: .875 OD X .125 WALL 6061-T6, 00-A-200/8
SCALE 1.000



① -137 LOCKING SLEEVE

MATL: 1.00 O/D X .065 WALL, 6061-T6, WH T 700/6
SCALE 2.000



① -133 CLEVIS

MATL: .875 RND, 6061-T6, 00-A-200/8
SCALE 2.000

PREMIER AVIATION, INC.
8001 Aviation Parkway, Grand Prairie, Texas 75038
DATE: 06.01.70
REV: 01
D105UV8
B67-43001
SHEET 35 OF 45

ORIGINAL



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

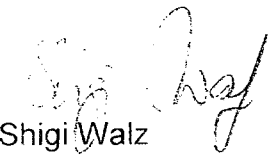
same


| <u>QUANTITY</u> | <u>PART NUMBER</u> | <u>PART NAME</u> | <u>P.O. NUMBER</u> |
|-----------------|--------------------|-------------------|--------------------|
| 6 | B67-043001 127 | Handle Arm B41479 | 7127 |

MATERIAL: supplied by DART M6061-T6T1000X.188 wall

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz


00/10/03

Vankleek Hill, October 2, 2008